

# Specialty Nickel with Copper

## Safety Data Sheet

According To Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules And Regulations And According To The Hazardous Products Regulation (February 11, 2015).  
Date of Issue: 02/08/2018 Version: 1.0

### SECTION 1: IDENTIFICATION

#### 1.1. Product Identifier

**Product Form:** Mixture

**Product Name:** Specialty Nickel with Copper

**Product Code:** PM400; PCA20

**Synonyms:** Metal alloy for multiple production uses

#### 1.2. Intended Use of the Product

Alloy

#### 1.3. Name, Address, and Telephone of the Responsible Party

##### Manufacturer

Ametek Specialty Metal

1085 Rte 519

Eighty Four, PA 15330

1-724-225-8400 (Non-Emergency)

1-703-527-3887 (Emergency)

[www.ametek.com](http://www.ametek.com)

SDS@CHEMTREC.com

#### 1.4. Emergency Telephone Number

**Emergency Number** : 800-424-9300 CHEMTREC US / 001-703-527-3887 CHEMTREC Intl.

For Chemical Emergency, Spill, Leak, Fire, Exposure, or Accident, call CHEMTREC – Day or Night

### SECTION 2: HAZARDS IDENTIFICATION

#### 2.1. Classification of the Substance or Mixture

##### GHS-US/CA Classification

Skin Sens. 1 H317

Carc. 2 H351

STOT RE 1 H372

Aquatic Acute 1 H400

Comb. Dust

Full text of hazard classes and H-statements : see section 16

#### 2.2. Label Elements

##### GHS-US/CA Labeling

##### Hazard Pictograms (GHS-US/CA)



##### Signal Word (GHS-US/CA)

: Danger

##### Hazard Statements (GHS-US/CA)

: May form combustible dust concentrations in air.

H317 - May cause an allergic skin reaction.

H351 - Suspected of causing cancer.

H372 - Causes damage to organs through prolonged or repeated exposure.

H400 - Very toxic to aquatic life.

##### Precautionary Statements (GHS-US/CA)

: P201 - Obtain special instructions before use.

P202 - Do not handle until all safety precautions have been read and understood.

P260 - Do not breathe vapors, mist, or spray.

P264 - Wash hands, forearms, and other exposed areas thoroughly after handling.

P270 - Do not eat, drink or smoke when using this product.

P272 - Contaminated work clothing should not be allowed out of the workplace.

P273 - Avoid release to the environment.

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P280 - Wear protective gloves, protective clothing, and eye protection.  
P302+P352 - IF ON SKIN: Wash with plenty of water.  
P308+P313 - If exposed or concerned: Get medical advice/attention.  
P314 - Get medical advice/attention if you feel unwell.  
P321 - Specific treatment (see section 4 on this SDS).  
P333+P313 - If skin irritation or rash occurs: Get medical advice/attention.  
P362+P364 - Take off contaminated clothing and wash it before reuse.  
P391 - Collect spillage.  
P405 - Store locked up.  
P501 - Dispose of contents/container in accordance with local, regional, national, and international regulations.

### 2.3. Other Hazards

Exposure may aggravate pre-existing eye, skin, or respiratory conditions. User-generated dust and/or fumes may pose a physiological hazard if inhaled or ingested. Avoid inhalation of metal dusts and fumes. May cause an influenza-like illness. Avoid skin and eye contact with dusts to prevent mechanical irritation. Exposure may aggravate those with pre-existing eye, skin, or respiratory conditions.

### 2.4. Unknown Acute Toxicity (GHS-US/CA)

No data available

## SECTION 3: COMPOSITION/INFORMATION ON INGREDIENTS

### 3.1. Substance

Not applicable

### 3.2. Mixture

Name	Product Identifier	% *	GHS Ingredient Classification
Nickel	(CAS-No.) 7440-02-0	28 - 70	Skin Sens. 1, H317 Carc. 2, H351 STOT RE 1, H372 Aquatic Acute 1, H400 Aquatic Chronic 3, H412 Comb. Dust
Iron	(CAS-No.) 7439-89-6	0.1 - 49.5	Comb. Dust
Copper	(CAS-No.) 7440-50-8	0.1 - 35	Comb. Dust
Chromium	(CAS-No.) 7440-47-3	0.1 - 23	Comb. Dust
Molybdenum	(CAS-No.) 7439-98-7	0.1 - 3	Comb. Dust
Silicon	(CAS-No.) 7440-21-3	0.1 - 1	Comb. Dust
Manganese	(CAS-No.) 7439-96-5	0.1 - 1	Comb. Dust
Vanadium	(CAS-No.) 7440-62-2	0.1 - 1	Comb. Dust
Niobium	(CAS-No.) 7440-03-1	0.1 - 1	Comb. Dust Flam. Sol. 1, H228
Cobalt	(CAS-No.) 7440-48-4	0.1 - 1	Acute Tox. 4 (Oral), H302 Acute Tox. 1 (Inhalation:dust,mist), H330 Eye Irrit. 2A, H319 Resp. Sens. 1B, H334 Skin Sens. 1, H317 Carc. 1B, H350 Repr. 2, H361 Aquatic Acute 1, H400 Aquatic Chronic 1, H410 Comb. Dust
Carbon	(CAS-No.) 7440-44-0	0.1 - 0.25	Comb. Dust
Aluminum	(CAS-No.) 7429-90-5	<= 0.1	Flam. Sol. 1, H228 Water-react. 2, H261 Comb. Dust

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Phosphorus elemental	(CAS-No.) 7723-14-0	<= 0.045	Pyr. Sol. 1, H250 Acute Tox. 1 (Oral), H300 Acute Tox. 2 (Dermal), H310 Acute Tox. 2 (Inhalation:dust,mist), H330 Skin Corr. 1A, H314 Eye Dam. 1, H318 Aquatic Acute 1, H400 Aquatic Chronic 3, H412
Sulfur	(CAS-No.) 7704-34-9	<= 0.04	Skin Irrit. 2, H315 Aquatic Acute 3, H402 Comb. Dust

Full text of H-phrases: see section 16

\*Percentages are listed in weight by weight percentage (w/w%) for liquid and solid ingredients. Gas ingredients are listed in volume by volume percentage (v/v%).

## SECTION 4: FIRST AID MEASURES

### 4.1. Description of First-aid Measures

**General:** Never give anything by mouth to an unconscious person. If you feel unwell, seek medical advice (show the label where possible).

**Inhalation:** Remove to fresh air and keep at rest in a position comfortable for breathing. Obtain medical attention if breathing difficulty persists.

**Skin Contact:** Remove contaminated clothing. Cool skin rapidly with cold water after contact with molten product. Removal of solidified molten material from skin requires medical assistance. Drench affected area with water for at least 15 minutes. Obtain medical attention if irritation/rash develops or persists.

**Eye Contact:** Removal of solidified molten material from the eyes requires medical assistance. Immediately rinse with water for a prolonged period (at least 15 minutes) while holding the eyelids wide open. Remove contact lenses, if present and easy to do. Continue rinsing. Obtain medical attention.

**Ingestion:** Immediately call a POISON CENTER or doctor/physician. Rinse mouth. Do NOT induce vomiting.

### 4.2. Most Important Symptoms and Effects Both Acute and Delayed

**General:** Molten material may produce fumes that are irritating or toxic. May cause sensitization by inhalation and by skin contact. Causes damage to organs through prolonged or repeated exposure. Suspected of causing cancer.

**Inhalation:** During processing, the most significant route of exposure is by the inhalation (breathing) of fumes. If fumes are inhaled, they can cause a condition commonly known as metal fume fever with symptoms which resemble influenza; Symptoms may be delayed 4-12 hours and begin with a sudden onset of thirst, and a sweet, metallic or foul taste in the mouth. Other symptoms may include upper respiratory tract irritation accompanied by coughing and a dryness of the mucous membranes, lassitude and a generalized feeling of malaise. Fever, chills, muscular pain, mild to severe headache, nausea, occasional vomiting, exaggerated mental activity, profuse sweating, excessive urination, diarrhea and prostration may also occur. . Exposure may produce cough, mucous secretions, shortness of breath, chest tightness or other symptoms indicative of an allergic/sensitization reaction. Prolonged exposure may cause irritation.

**Skin Contact:** Contact with fumes or metal powder will irritate skin. Contact with hot, molten metal will cause thermal burns. Dust may cause irritation in skin folds or by contact in combination with tight clothing. Mechanical damage via flying particles and chipped slag is possible. May cause an allergic skin reaction.

**Eye Contact:** During metal processing. Dusts caused from milling and physical alteration will likely cause eye irritation. Fumes from thermal decomposition or molten material will likely be irritating to the eyes. . Mechanical damage via flying particles and chipped slag is possible. May cause slight irritation to eyes.

**Ingestion:** Ingestion is not considered a potential route of exposure. Ingestion may cause adverse effects.

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**Chronic Symptoms:** Chromium: Certain hexavalent chromium compounds have been demonstrated to be carcinogenic on the basis of epidemiological investigations on workers and experimental studies in animals. Increased incidences of respiratory cancer have been found in chromium (VI) workers. There is an increased incidence of lung cancer in industrial workers exposed to chromium (VI) compounds. Please refer to IARC volume 23 for a more detailed discussion. Nickel: May cause a form of dermatitis known as nickel itch and intestinal irritation, which may cause disorders, convulsions and asphyxia. Nickel metal powder, when respirable, is a suspected human carcinogen, and is known to cause damage to the lungs through inhalation. Inhalation of Nickel compounds has been shown in studies to provide an increased incidence of cancer of the nasal cavity, lung and possibly larynx in nickel refinery workers. Molybdenum: Chronic exposure to molybdenum compounds is suspected of causing cancer. Compounds are also known to cause irritation to the skin, eyes, and respiratory tract. Silicon: Can cause chronic bronchitis and narrowing of the airways. Copper: Overexposure to fumes may cause metal fume fever (chills, muscle aches, nausea, fever, dry throat, cough, weakness, lassitude); metallic or sweet taste; discoloration of skin and hair. Tissue damage of mucous membranes may follow chronic dust exposure. Vanadium: May cause gastrointestinal discomfort, renal damage, nervous system depression and irritation of the respiratory passages. May also cause cardiac palpitations and asthma. Aluminum: Inhalation of finely divided aluminum powder may cause pulmonary fibrosis. Manganese: Chronic exposure can cause inflammation of the lung tissue, scarring the lungs (pulmonary fibrosis). Chronic exposure to excessive manganese levels can lead to a variety of psychiatric and motor disturbances, termed manganism. Inhalation of iron oxide fumes undergoing decomposition may cause irritation and flu-like symptoms, otherwise iron oxide is not hazardous. . Repeated inhalation of iron oxide dust can cause siderosis a benign condition. Causes damage to organs through prolonged or repeated exposure. Suspected of causing cancer.

### 4.3. Indication of Any Immediate Medical Attention and Special Treatment Needed

If you feel unwell, seek medical advice (show the label where possible). If exposed or concerned, get medical advice and attention. If medical advice is needed, have product container or label at hand.

## SECTION 5: FIRE-FIGHTING MEASURES

### 5.1. Extinguishing Media

**Suitable Extinguishing Media:** Use Class D Extinguisher or dry table salt on metal powder fire.

**Unsuitable Extinguishing Media:** Do not use water when molten material is involved, may react violently or explosively on contact with water. Do not use a heavy water stream. Use of heavy stream of water may spread fire.

### 5.2. Special Hazards Arising From the Substance or Mixture

**Fire Hazard:** Combustible Dust.

**Explosion Hazard:** Dust explosion hazard in air.

**Reactivity:** In molten form may react violently with water.

### 5.3. Advice for Firefighters

**Precautionary Measures Fire:** Exercise caution when fighting any chemical fire.

**Firefighting Instructions:** Use water spray or fog for cooling exposed containers. In case of major fire and large quantities: Evacuate area. Fight fire remotely due to the risk of explosion.

**Protection During Firefighting:** Do not enter fire area without proper protective equipment, including respiratory protection.

**Hazardous Combustion Products:** Metal oxides.

**Other Information:** Do not allow run-off from fire fighting to enter drains or water courses. Risk of dust explosion.

### Reference to Other Sections

Refer to Section 9 for flammability properties.

## SECTION 6: ACCIDENTAL RELEASE MEASURES

### 6.1. Personal Precautions, Protective Equipment and Emergency Procedures

**General Measures:** Do not breathe dust. Do not get in eyes, on skin, or on clothing. Keep away from heat, hot surfaces, sparks, open flames, and other ignition sources. No smoking. Avoid generating dust.

#### 6.1.1. For Non-Emergency Personnel

**Protective Equipment:** Use appropriate personal protective equipment (PPE).

**Emergency Procedures:** Evacuate unnecessary personnel. Stop leak if safe to do so.

#### 6.1.2. For Emergency Personnel

**Protective Equipment:** Equip cleanup crew with proper protection.

**Emergency Procedures:** Upon arrival at the scene, a first responder is expected to recognize the presence of dangerous goods, protect oneself and the public, secure the area, and call for the assistance of trained personnel as soon as conditions permit.

Ventilate area. Eliminate ignition sources.

### 6.2. Environmental Precautions

Prevent entry to sewers and public waters. Avoid release to the environment. Collect spillage.

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### 6.3. Methods and Materials for Containment and Cleaning Up

**For Containment:** Contain solid spills with appropriate barriers and prevent migration and entry into sewers or streams. As an immediate precautionary measure, isolate spill or leak area in all directions. Avoid generation of dust during clean-up of spills. If metal is in molten form allow to cool and collect as a solid. If metal is in solid form collect for re-melting purposes.

**Methods for Cleaning Up:** Clean up spills immediately and dispose of waste safely. Contact competent authorities after a spill. Use only non-sparking tools. Use explosion proof vacuum during cleanup, with appropriate filter. Do not mix with other materials. Vacuum clean-up is preferred. If sweeping is required use a dust suppressant.

### 6.4. Reference to Other Sections

See Section 8 for exposure controls and personal protection and Section 13 for disposal considerations.

## SECTION 7: HANDLING AND STORAGE

### 7.1. Precautions for Safe Handling

**Additional Hazards When Processed:** Molten metal and water can be an explosive combination. Accumulation and dispersion of dust with an ignition source can cause a combustible dust explosion. Keep dust levels to a minimum and follow applicable regulations. Dust may form flammable and explosive mixture with air.

**Precautions for Safe Handling:** Do not breathe dust. Do not get in eyes, on skin, or on clothing. Do not handle until all safety precautions have been read and understood. Obtain special instructions before use. Take precautionary measures against static discharge. Use only non-sparking tools. Keep away from heat, sparks, open flames, hot surfaces. – No smoking. Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work.

**Hygiene Measures:** Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work. Handle in accordance with good industrial hygiene and safety procedures.

### 7.2. Conditions for Safe Storage, Including Any Incompatibilities

**Technical Measures:** Use explosion-proof electrical, ventilating, and lighting equipment. Ground and bond container and receiving equipment. Proper grounding procedures to avoid static electricity should be followed. Avoid creating or spreading dust. Comply with applicable regulations.

**Storage Conditions:** Store in a well-ventilated place. Keep container tightly closed. Store in a dry, cool place. Keep/Store away from clothing/.../combustible materials. Keep in fireproof place. Store locked up/in a secure area.

**Incompatible Materials:** Strong acids, strong bases, strong oxidizers. When molten: water.

### 7.3. Specific End Use(s)

Alloy

## SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

### 8.1. Control Parameters

For substances listed in section 3 that are not listed here, there are no established Exposure limits from the manufacturer, supplier, importer, or the appropriate advisory agency including: ACGIH (TLV), AIHA (WEEL), NIOSH (REL), OSHA (PEL), Canadian provincial governments, or the Mexican government.

Chromium (7440-47-3)		
Mexico	OEL TWA (mg/m <sup>3</sup> )	0.5 mg/m <sup>3</sup>
USA ACGIH	ACGIH TWA (mg/m <sup>3</sup> )	0.5 mg/m <sup>3</sup>
USA ACGIH	ACGIH chemical category	Not Classifiable as a Human Carcinogen
USA OSHA	OSHA PEL (TWA) (mg/m <sup>3</sup> )	1 mg/m <sup>3</sup>
USA NIOSH	NIOSH REL (TWA) (mg/m <sup>3</sup> )	0.5 mg/m <sup>3</sup>
USA IDLH	US IDLH (mg/m <sup>3</sup> )	250 mg/m <sup>3</sup>
Alberta	OEL TWA (mg/m <sup>3</sup> )	0.5 mg/m <sup>3</sup>
British Columbia	OEL TWA (mg/m <sup>3</sup> )	0.5 mg/m <sup>3</sup>
Manitoba	OEL TWA (mg/m <sup>3</sup> )	0.5 mg/m <sup>3</sup>
New Brunswick	OEL TWA (mg/m <sup>3</sup> )	0.5 mg/m <sup>3</sup>
Newfoundland & Labrador	OEL TWA (mg/m <sup>3</sup> )	0.5 mg/m <sup>3</sup>
Nova Scotia	OEL TWA (mg/m <sup>3</sup> )	0.5 mg/m <sup>3</sup>
Nunavut	OEL STEL (mg/m <sup>3</sup> )	1.5 mg/m <sup>3</sup> (metal)
Nunavut	OEL TWA (mg/m <sup>3</sup> )	0.5 mg/m <sup>3</sup> (metal)
Northwest Territories	OEL STEL (mg/m <sup>3</sup> )	1.5 mg/m <sup>3</sup> (metal)
Northwest Territories	OEL TWA (mg/m <sup>3</sup> )	0.5 mg/m <sup>3</sup> (metal)
Ontario	OEL TWA (mg/m <sup>3</sup> )	0.5 mg/m <sup>3</sup>

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<b>Prince Edward Island</b>	OEL TWA (mg/m <sup>3</sup> )	0.5 mg/m <sup>3</sup>
<b>Québec</b>	VEMP (mg/m <sup>3</sup> )	0.5 mg/m <sup>3</sup>
<b>Saskatchewan</b>	OEL STEL (mg/m <sup>3</sup> )	1.5 mg/m <sup>3</sup>
<b>Saskatchewan</b>	OEL TWA (mg/m <sup>3</sup> )	0.5 mg/m <sup>3</sup>
<b>Yukon</b>	OEL STEL (mg/m <sup>3</sup> )	3 mg/m <sup>3</sup>
<b>Yukon</b>	OEL TWA (mg/m <sup>3</sup> )	0.1 mg/m <sup>3</sup>
<b>Nickel (7440-02-0)</b>		
<b>Mexico</b>	OEL TWA (mg/m <sup>3</sup> )	1 mg/m <sup>3</sup>
<b>USA ACGIH</b>	ACGIH TWA (mg/m <sup>3</sup> )	1.5 mg/m <sup>3</sup> (inhalable particulate matter)
<b>USA ACGIH</b>	ACGIH chemical category	Not Suspected as a Human Carcinogen
<b>USA OSHA</b>	OSHA PEL (TWA) (mg/m <sup>3</sup> )	1 mg/m <sup>3</sup>
<b>USA NIOSH</b>	NIOSH REL (TWA) (mg/m <sup>3</sup> )	0.015 mg/m <sup>3</sup>
<b>USA IDLH</b>	US IDLH (mg/m <sup>3</sup> )	10 mg/m <sup>3</sup>
<b>Alberta</b>	OEL TWA (mg/m <sup>3</sup> )	1.5 mg/m <sup>3</sup>
<b>British Columbia</b>	OEL TWA (mg/m <sup>3</sup> )	0.05 mg/m <sup>3</sup>
<b>Manitoba</b>	OEL TWA (mg/m <sup>3</sup> )	1.5 mg/m <sup>3</sup> (inhalable particulate matter)
<b>New Brunswick</b>	OEL TWA (mg/m <sup>3</sup> )	1 mg/m <sup>3</sup>
<b>Newfoundland &amp; Labrador</b>	OEL TWA (mg/m <sup>3</sup> )	1.5 mg/m <sup>3</sup> (inhalable particulate matter)
<b>Nova Scotia</b>	OEL TWA (mg/m <sup>3</sup> )	1.5 mg/m <sup>3</sup> (inhalable particulate matter)
<b>Nunavut</b>	OEL STEL (mg/m <sup>3</sup> )	3 mg/m <sup>3</sup> (inhalable fraction)
<b>Nunavut</b>	OEL TWA (mg/m <sup>3</sup> )	1.5 mg/m <sup>3</sup> (inhalable fraction)
<b>Northwest Territories</b>	OEL STEL (mg/m <sup>3</sup> )	3 mg/m <sup>3</sup> (inhalable fraction)
<b>Northwest Territories</b>	OEL TWA (mg/m <sup>3</sup> )	1.5 mg/m <sup>3</sup> (inhalable fraction)
<b>Ontario</b>	OEL TWA (mg/m <sup>3</sup> )	1 mg/m <sup>3</sup> (inhalable)
<b>Prince Edward Island</b>	OEL TWA (mg/m <sup>3</sup> )	1.5 mg/m <sup>3</sup> (inhalable particulate matter)
<b>Québec</b>	VEMP (mg/m <sup>3</sup> )	1 mg/m <sup>3</sup>
<b>Saskatchewan</b>	OEL STEL (mg/m <sup>3</sup> )	3 mg/m <sup>3</sup> (inhalable fraction)
<b>Saskatchewan</b>	OEL TWA (mg/m <sup>3</sup> )	1.5 mg/m <sup>3</sup> (inhalable fraction)
<b>Yukon</b>	OEL STEL (mg/m <sup>3</sup> )	3 mg/m <sup>3</sup>
<b>Yukon</b>	OEL TWA (mg/m <sup>3</sup> )	1 mg/m <sup>3</sup>
<b>Carbon (7440-44-0)</b>		
<b>Mexico</b>	OEL TWA (mg/m <sup>3</sup> )	2 mg/m <sup>3</sup> (dust)
<b>Molybdenum (7439-98-7)</b>		
	Internal TWA (mg/m <sup>3</sup> )	5 mg/m <sup>3</sup> (Molybdenum (as Mo), Soluble Compounds)
<b>USA ACGIH</b>	ACGIH TWA (mg/m <sup>3</sup> )	10 mg/m <sup>3</sup> (inhalable particulate matter) 3 mg/m <sup>3</sup> (respirable particulate matter)
<b>USA OSHA</b>	OSHA PEL (TWA) (mg/m <sup>3</sup> )	5 mg/m <sup>3</sup> (Molybdenum (as Mo), Soluble Compounds) 15 mg/m <sup>3</sup> (Molybdenum (as Mo), Insoluble Compounds) (Total dust)
<b>USA NIOSH</b>	NIOSH REL (TWA) (mg/m <sup>3</sup> )	5 mg/m <sup>3</sup> (Molybdenum (as Mo), Soluble Compounds)
<b>USA IDLH</b>	US IDLH (mg/m <sup>3</sup> )	5000 mg/m <sup>3</sup>
<b>Alberta</b>	OEL TWA (mg/m <sup>3</sup> )	10 mg/m <sup>3</sup> (total) 3 mg/m <sup>3</sup> (respirable)
<b>British Columbia</b>	OEL TWA (mg/m <sup>3</sup> )	3 mg/m <sup>3</sup> (respirable) 10 mg/m <sup>3</sup> (inhalable)
<b>Manitoba</b>	OEL TWA (mg/m <sup>3</sup> )	3 mg/m <sup>3</sup> (respirable particulate matter) 10 mg/m <sup>3</sup> (inhalable particulate matter)
<b>Newfoundland &amp; Labrador</b>	OEL TWA (mg/m <sup>3</sup> )	3 mg/m <sup>3</sup> (respirable particulate matter) 10 mg/m <sup>3</sup> (inhalable particulate matter)
<b>Nova Scotia</b>	OEL TWA (mg/m <sup>3</sup> )	3 mg/m <sup>3</sup> (respirable particulate matter) 10 mg/m <sup>3</sup> (inhalable particulate matter)
<b>Nunavut</b>	OEL STEL (mg/m <sup>3</sup> )	20 mg/m <sup>3</sup> (metal-inhalable fraction)

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		6 mg/m <sup>3</sup> (metal-respirable fraction)
<b>Nunavut</b>	OEL TWA (mg/m <sup>3</sup> )	10 mg/m <sup>3</sup> (metal-inhalable fraction) 3 mg/m <sup>3</sup> (metal-respirable fraction)
<b>Northwest Territories</b>	OEL STEL (mg/m <sup>3</sup> )	20 mg/m <sup>3</sup> (metal-inhalable fraction) 6 mg/m <sup>3</sup> (metal-respirable fraction)
<b>Northwest Territories</b>	OEL TWA (mg/m <sup>3</sup> )	10 mg/m <sup>3</sup> (metal-inhalable fraction) 3 mg/m <sup>3</sup> (metal-respirable fraction)
<b>Ontario</b>	OEL TWA (mg/m <sup>3</sup> )	10 mg/m <sup>3</sup> (metal-inhalable) 3 mg/m <sup>3</sup> (metal-respirable)
<b>Prince Edward Island</b>	OEL TWA (mg/m <sup>3</sup> )	3 mg/m <sup>3</sup> (respirable particulate matter) 10 mg/m <sup>3</sup> (inhalable particulate matter)
<b>Saskatchewan</b>	OEL STEL (mg/m <sup>3</sup> )	20 mg/m <sup>3</sup> (inhalable fraction) 6 mg/m <sup>3</sup> (respirable fraction)
<b>Saskatchewan</b>	OEL TWA (mg/m <sup>3</sup> )	10 mg/m <sup>3</sup> (inhalable fraction) 3 mg/m <sup>3</sup> (respirable fraction)
<b>Silicon (7440-21-3)</b>		
<b>Mexico</b>	OEL TWA (mg/m <sup>3</sup> )	10 mg/m <sup>3</sup> (inhalable fraction)
<b>Mexico</b>	OEL STEL (mg/m <sup>3</sup> )	20 mg/m <sup>3</sup>
<b>USA OSHA</b>	OSHA PEL (TWA) (mg/m <sup>3</sup> )	15 mg/m <sup>3</sup> (total dust) 5 mg/m <sup>3</sup> (respirable fraction)
<b>USA NIOSH</b>	NIOSH REL (TWA) (mg/m <sup>3</sup> )	10 mg/m <sup>3</sup> (total dust) 5 mg/m <sup>3</sup> (respirable dust)
<b>British Columbia</b>	OEL TWA (mg/m <sup>3</sup> )	10 mg/m <sup>3</sup> (total dust) 3 mg/m <sup>3</sup> (respirable fraction)
<b>New Brunswick</b>	OEL TWA (mg/m <sup>3</sup> )	10 mg/m <sup>3</sup>
<b>Nunavut</b>	OEL STEL (mg/m <sup>3</sup> )	20 mg/m <sup>3</sup>
<b>Nunavut</b>	OEL TWA (mg/m <sup>3</sup> )	10 mg/m <sup>3</sup>
<b>Northwest Territories</b>	OEL STEL (mg/m <sup>3</sup> )	20 mg/m <sup>3</sup>
<b>Northwest Territories</b>	OEL TWA (mg/m <sup>3</sup> )	10 mg/m <sup>3</sup>
<b>Québec</b>	VEMP (mg/m <sup>3</sup> )	10 mg/m <sup>3</sup> (containing no Asbestos and <1% Crystalline silica-total dust)
<b>Saskatchewan</b>	OEL STEL (mg/m <sup>3</sup> )	20 mg/m <sup>3</sup>
<b>Saskatchewan</b>	OEL TWA (mg/m <sup>3</sup> )	10 mg/m <sup>3</sup>
<b>Yukon</b>	OEL STEL (mg/m <sup>3</sup> )	20 mg/m <sup>3</sup>
<b>Yukon</b>	OEL TWA (mg/m <sup>3</sup> )	30 mppcf 10 mg/m <sup>3</sup>
<b>Manganese (7439-96-5)</b>		
<b>Mexico</b>	OEL TWA (mg/m <sup>3</sup> )	0.2 mg/m <sup>3</sup> 1 mg/m <sup>3</sup> (fume)
<b>Mexico</b>	OEL STEL (mg/m <sup>3</sup> )	3 mg/m <sup>3</sup> (fume)
<b>USA ACGIH</b>	ACGIH TWA (mg/m <sup>3</sup> )	0.02 mg/m <sup>3</sup> (respirable particulate matter) 0.1 mg/m <sup>3</sup> (inhalable particulate matter)
<b>USA ACGIH</b>	ACGIH chemical category	Not Classifiable as a Human Carcinogen
<b>USA OSHA</b>	OSHA PEL (Ceiling) (mg/m <sup>3</sup> )	5 mg/m <sup>3</sup> (fume)
<b>USA NIOSH</b>	NIOSH REL (TWA) (mg/m <sup>3</sup> )	1 mg/m <sup>3</sup> (fume)
<b>USA NIOSH</b>	NIOSH REL (STEL) (mg/m <sup>3</sup> )	3 mg/m <sup>3</sup>
<b>USA IDLH</b>	US IDLH (mg/m <sup>3</sup> )	500 mg/m <sup>3</sup>
<b>Alberta</b>	OEL TWA (mg/m <sup>3</sup> )	0.2 mg/m <sup>3</sup>
<b>British Columbia</b>	OEL TWA (mg/m <sup>3</sup> )	0.2 mg/m <sup>3</sup>
<b>Manitoba</b>	OEL TWA (mg/m <sup>3</sup> )	0.02 mg/m <sup>3</sup> (respirable particulate matter) 0.1 mg/m <sup>3</sup> (inhalable particulate matter)
<b>New Brunswick</b>	OEL TWA (mg/m <sup>3</sup> )	0.2 mg/m <sup>3</sup>

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<b>Newfoundland &amp; Labrador</b>	OEL TWA (mg/m <sup>3</sup> )	0.02 mg/m <sup>3</sup> (respirable particulate matter) 0.1 mg/m <sup>3</sup> (inhalable particulate matter)
<b>Nova Scotia</b>	OEL TWA (mg/m <sup>3</sup> )	0.02 mg/m <sup>3</sup> (respirable particulate matter) 0.1 mg/m <sup>3</sup> (inhalable particulate matter)
<b>Nunavut</b>	OEL STEL (mg/m <sup>3</sup> )	0.6 mg/m <sup>3</sup>
<b>Nunavut</b>	OEL TWA (mg/m <sup>3</sup> )	0.2 mg/m <sup>3</sup>
<b>Northwest Territories</b>	OEL STEL (mg/m <sup>3</sup> )	0.6 mg/m <sup>3</sup>
<b>Northwest Territories</b>	OEL TWA (mg/m <sup>3</sup> )	0.2 mg/m <sup>3</sup>
<b>Ontario</b>	OEL TWA (mg/m <sup>3</sup> )	0.2 mg/m <sup>3</sup>
<b>Prince Edward Island</b>	OEL TWA (mg/m <sup>3</sup> )	0.02 mg/m <sup>3</sup> (respirable particulate matter) 0.1 mg/m <sup>3</sup> (inhalable particulate matter)
<b>Québec</b>	VEMP (mg/m <sup>3</sup> )	0.2 mg/m <sup>3</sup> (total dust and fume)
<b>Saskatchewan</b>	OEL STEL (mg/m <sup>3</sup> )	0.6 mg/m <sup>3</sup>
<b>Saskatchewan</b>	OEL TWA (mg/m <sup>3</sup> )	0.2 mg/m <sup>3</sup>
<b>Yukon</b>	OEL Ceiling (mg/m <sup>3</sup> )	5 mg/m <sup>3</sup>
<b>Phosphorus elemental (7723-14-0)</b>		
<b>Alberta</b>	OEL TWA (mg/m <sup>3</sup> )	0.1 mg/m <sup>3</sup> (yellow)
<b>New Brunswick</b>	OEL TWA (mg/m <sup>3</sup> )	0.1 mg/m <sup>3</sup> (yellow)
<b>New Brunswick</b>	OEL TWA (ppm)	0.02 ppm (yellow)
<b>Québec</b>	VEMP (mg/m <sup>3</sup> )	0.1 mg/m <sup>3</sup> (yellow)
<b>Sulfur (7704-34-9)</b>		
<b>Alberta</b>	OEL TWA (mg/m <sup>3</sup> )	10 mg/m <sup>3</sup>
<b>Cobalt (7440-48-4)</b>		
<b>Mexico</b>	OEL TWA (mg/m <sup>3</sup> )	0.1 mg/m <sup>3</sup> (dust and fume)
<b>USA ACGIH</b>	ACGIH TWA (mg/m <sup>3</sup> )	0.02 mg/m <sup>3</sup>
<b>USA ACGIH</b>	ACGIH chemical category	Confirmed Animal Carcinogen with Unknown Relevance to Humans
<b>USA ACGIH</b>	Biological Exposure Indices (BEI)	15 µg/l Parameter: Cobalt - Medium: urine - Sampling time: end of shift at end of workweek (nonspecific)
<b>USA OSHA</b>	OSHA PEL (TWA) (mg/m <sup>3</sup> )	0.1 mg/m <sup>3</sup> (dust and fume)
<b>USA NIOSH</b>	NIOSH REL (TWA) (mg/m <sup>3</sup> )	0.05 mg/m <sup>3</sup> (dust and fume)
<b>USA IDLH</b>	US IDLH (mg/m <sup>3</sup> )	20 mg/m <sup>3</sup> (dust and fume)
<b>Alberta</b>	OEL TWA (mg/m <sup>3</sup> )	0.02 mg/m <sup>3</sup>
<b>British Columbia</b>	OEL TWA (mg/m <sup>3</sup> )	0.02 mg/m <sup>3</sup>
<b>Manitoba</b>	OEL TWA (mg/m <sup>3</sup> )	0.02 mg/m <sup>3</sup>
<b>New Brunswick</b>	OEL TWA (mg/m <sup>3</sup> )	0.02 mg/m <sup>3</sup>
<b>Newfoundland &amp; Labrador</b>	OEL TWA (mg/m <sup>3</sup> )	0.02 mg/m <sup>3</sup>
<b>Nova Scotia</b>	OEL TWA (mg/m <sup>3</sup> )	0.02 mg/m <sup>3</sup>
<b>Nunavut</b>	OEL STEL (mg/m <sup>3</sup> )	0.06 mg/m <sup>3</sup>
<b>Nunavut</b>	OEL TWA (mg/m <sup>3</sup> )	0.02 mg/m <sup>3</sup>
<b>Northwest Territories</b>	OEL STEL (mg/m <sup>3</sup> )	0.06 mg/m <sup>3</sup>
<b>Northwest Territories</b>	OEL TWA (mg/m <sup>3</sup> )	0.02 mg/m <sup>3</sup>
<b>Ontario</b>	OEL TWA (mg/m <sup>3</sup> )	0.02 mg/m <sup>3</sup>
<b>Prince Edward Island</b>	OEL TWA (mg/m <sup>3</sup> )	0.02 mg/m <sup>3</sup>
<b>Québec</b>	VEMP (mg/m <sup>3</sup> )	0.02 mg/m <sup>3</sup>
<b>Saskatchewan</b>	OEL STEL (mg/m <sup>3</sup> )	0.06 mg/m <sup>3</sup>
<b>Saskatchewan</b>	OEL TWA (mg/m <sup>3</sup> )	0.02 mg/m <sup>3</sup>
<b>Yukon</b>	OEL STEL (mg/m <sup>3</sup> )	0.15 mg/m <sup>3</sup> (dust and fume)
<b>Yukon</b>	OEL TWA (mg/m <sup>3</sup> )	0.05 mg/m <sup>3</sup> (dust and fume)
<b>Copper (7440-50-8)</b>		
<b>Mexico</b>	OEL TWA (mg/m <sup>3</sup> )	0.2 mg/m <sup>3</sup> (fume)



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		1 mg/m <sup>3</sup> (dust and mist)
<b>Mexico</b>	OEL STEL (mg/m <sup>3</sup> )	2 mg/m <sup>3</sup> (fume) 2 mg/m <sup>3</sup> (dust and mist)
<b>USA ACGIH</b>	ACGIH TWA (mg/m <sup>3</sup> )	0.2 mg/m <sup>3</sup> (fume)
<b>USA OSHA</b>	OSHA PEL (TWA) (mg/m <sup>3</sup> )	0.1 mg/m <sup>3</sup> (fume) 1 mg/m <sup>3</sup> (dust and mist)
<b>USA NIOSH</b>	NIOSH REL (TWA) (mg/m <sup>3</sup> )	1 mg/m <sup>3</sup> (dust and mist) 0.1 mg/m <sup>3</sup> (fume)
<b>USA IDLH</b>	US IDLH (mg/m <sup>3</sup> )	100 mg/m <sup>3</sup> (dust, fume and mist)
<b>Alberta</b>	OEL TWA (mg/m <sup>3</sup> )	0.2 mg/m <sup>3</sup> (fume) 1 mg/m <sup>3</sup> (dust and mist)
<b>British Columbia</b>	OEL TWA (mg/m <sup>3</sup> )	1 mg/m <sup>3</sup> (dust and mist) 0.2 mg/m <sup>3</sup> (fume)
<b>Manitoba</b>	OEL TWA (mg/m <sup>3</sup> )	0.2 mg/m <sup>3</sup> (fume)
<b>New Brunswick</b>	OEL TWA (mg/m <sup>3</sup> )	0.2 mg/m <sup>3</sup> (fume) 1 mg/m <sup>3</sup> (dust and mist)
<b>Newfoundland &amp; Labrador</b>	OEL TWA (mg/m <sup>3</sup> )	0.2 mg/m <sup>3</sup> (fume)
<b>Nova Scotia</b>	OEL TWA (mg/m <sup>3</sup> )	0.2 mg/m <sup>3</sup> (fume)
<b>Nunavut</b>	OEL STEL (mg/m <sup>3</sup> )	3 mg/m <sup>3</sup> (dust and mist) 0.6 mg/m <sup>3</sup> (fume)
<b>Nunavut</b>	OEL TWA (mg/m <sup>3</sup> )	0.2 mg/m <sup>3</sup> (fume) 1 mg/m <sup>3</sup> (dust and mist)
<b>Northwest Territories</b>	OEL STEL (mg/m <sup>3</sup> )	3 mg/m <sup>3</sup> (dust and mist) 0.6 mg/m <sup>3</sup> (fume)
<b>Northwest Territories</b>	OEL TWA (mg/m <sup>3</sup> )	0.2 mg/m <sup>3</sup> (fume) 1 mg/m <sup>3</sup> (dust and mist)
<b>Ontario</b>	OEL TWA (mg/m <sup>3</sup> )	0.2 mg/m <sup>3</sup> (fume) 1 mg/m <sup>3</sup> (dust and mist)
<b>Prince Edward Island</b>	OEL TWA (mg/m <sup>3</sup> )	0.2 mg/m <sup>3</sup> (fume)
<b>Québec</b>	VEMP (mg/m <sup>3</sup> )	0.2 mg/m <sup>3</sup> (fume) 1 mg/m <sup>3</sup> (dust and mist)
<b>Saskatchewan</b>	OEL STEL (mg/m <sup>3</sup> )	0.6 mg/m <sup>3</sup> (fume) 3 mg/m <sup>3</sup> (dust and mist)
<b>Saskatchewan</b>	OEL TWA (mg/m <sup>3</sup> )	0.2 mg/m <sup>3</sup> (fume) 1 mg/m <sup>3</sup> (dust and mist)
<b>Yukon</b>	OEL STEL (mg/m <sup>3</sup> )	0.2 mg/m <sup>3</sup> (fume) 2 mg/m <sup>3</sup> (dust and mist)
<b>Yukon</b>	OEL TWA (mg/m <sup>3</sup> )	0.2 mg/m <sup>3</sup> (fume) 1 mg/m <sup>3</sup> (dust and mist)
<b>Vanadium (7440-62-2)</b>		
<b>USA OSHA</b>	OSHA PEL (Ceiling) (mg/m <sup>3</sup> )	0.5 mg/m <sup>3</sup> (respirable dust) 0.1 mg/m <sup>3</sup> (fume)
<b>USA NIOSH</b>	NIOSH REL (TWA) (mg/m <sup>3</sup> )	1 mg/m <sup>3</sup>
<b>USA NIOSH</b>	NIOSH REL (STEL) (mg/m <sup>3</sup> )	3 mg/m <sup>3</sup>
<b>Aluminum (7429-90-5)</b>		
<b>Mexico</b>	OEL TWA (mg/m <sup>3</sup> )	10 mg/m <sup>3</sup> (dust)
<b>USA ACGIH</b>	ACGIH TWA (mg/m <sup>3</sup> )	1 mg/m <sup>3</sup> (respirable particulate matter)
<b>USA ACGIH</b>	ACGIH chemical category	Not Classifiable as a Human Carcinogen
<b>USA OSHA</b>	OSHA PEL (TWA) (mg/m <sup>3</sup> )	15 mg/m <sup>3</sup> (total dust) 5 mg/m <sup>3</sup> (respirable fraction)
<b>USA NIOSH</b>	NIOSH REL (TWA) (mg/m <sup>3</sup> )	10 mg/m <sup>3</sup> (total dust) 5 mg/m <sup>3</sup> (respirable dust)

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Alberta	OEL TWA (mg/m <sup>3</sup> )	10 mg/m <sup>3</sup> (dust)
British Columbia	OEL TWA (mg/m <sup>3</sup> )	1 mg/m <sup>3</sup> (respirable)
Manitoba	OEL TWA (mg/m <sup>3</sup> )	1 mg/m <sup>3</sup> (respirable particulate matter)
New Brunswick	OEL TWA (mg/m <sup>3</sup> )	10 mg/m <sup>3</sup> (metal dust)
Newfoundland & Labrador	OEL TWA (mg/m <sup>3</sup> )	1 mg/m <sup>3</sup> (respirable particulate matter)
Nova Scotia	OEL TWA (mg/m <sup>3</sup> )	1 mg/m <sup>3</sup> (respirable particulate matter)
Nunavut	OEL STEL (mg/m <sup>3</sup> )	20 mg/m <sup>3</sup> (metal-dust)
Nunavut	OEL TWA (mg/m <sup>3</sup> )	10 mg/m <sup>3</sup> (metal-dust)
Northwest Territories	OEL STEL (mg/m <sup>3</sup> )	20 mg/m <sup>3</sup> (metal-dust)
Northwest Territories	OEL TWA (mg/m <sup>3</sup> )	10 mg/m <sup>3</sup> (metal-dust)
Ontario	OEL TWA (mg/m <sup>3</sup> )	1 mg/m <sup>3</sup> (respirable)
Prince Edward Island	OEL TWA (mg/m <sup>3</sup> )	1 mg/m <sup>3</sup> (respirable particulate matter)
Québec	VEMP (mg/m <sup>3</sup> )	10 mg/m <sup>3</sup>
Saskatchewan	OEL STEL (mg/m <sup>3</sup> )	20 mg/m <sup>3</sup> (dust)
Saskatchewan	OEL TWA (mg/m <sup>3</sup> )	10 mg/m <sup>3</sup> (dust)

## 8.2. Exposure Controls

**Appropriate Engineering Controls:** Suitable eye/body wash equipment should be available in the vicinity of any potential exposure. Proper grounding procedures to avoid static electricity should be followed. Use explosion-proof equipment. Use local exhaust or general dilution ventilation or other suppression methods to maintain dust levels below exposure limits. Power equipment should be equipped with proper dust collection devices. It is recommended that all dust control equipment such as local exhaust ventilation and material transport systems involved in handling of this product contain explosion relief vents or an explosion suppression system or an oxygen-deficient environment. Ensure adequate ventilation, especially in confined areas. Ensure all national/local regulations are observed.

**Personal Protective Equipment:** Safety glasses. Gloves. Protective clothing. Protective goggles. Insufficient ventilation: wear respiratory protection.



**Materials for Protective Clothing:** With molten material wear thermally protective clothing. Chemically resistant materials and fabrics.

**Hand Protection:** Wear chemically resistant protective gloves. If material is hot, wear thermally resistant protective gloves. . Wear protective gloves.

**Eye and Face Protection:** Chemical goggles or face shield. Chemical safety goggles.

**Skin and Body Protection:** Wear suitable protective clothing.

**Respiratory Protection:** Use a NIOSH-approved respirator or self-contained breathing apparatus whenever exposure may exceed established Occupational Exposure Limits. If exposure limits are exceeded or irritation is experienced, approved respiratory protection should be worn. In case of inadequate ventilation, oxygen deficient atmosphere, or where exposure levels are not known wear approved respiratory protection.

**Thermal Hazard Protection:** If material is hot, wear thermally resistant protective gloves.

**Environmental Exposure Controls:** Do not allow the product to be released into the environment.

**Consumer Exposure Controls:** Do not eat, drink or smoke during use

**Other Information:** When using, do not eat, drink or smoke.

## SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

### 9.1. Information on Basic Physical and Chemical Properties

Physical State	: Solid
Appearance	: Silver, gray powder
Odor	: None
Odor Threshold	: Not applicable
pH	: Not applicable
Evaporation Rate	: Not available

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<b>Melting Point</b>	: Not available
<b>Freezing Point</b>	: Not available
<b>Boiling Point</b>	: Not applicable
<b>Flash Point</b>	: Not available
<b>Auto-ignition Temperature</b>	: Not available
<b>Decomposition Temperature</b>	: Not available
<b>Flammability (solid, gas)</b>	: Not available
<b>Lower Flammable Limit</b>	: Not available
<b>Upper Flammable Limit</b>	: Not available
<b>Vapor Pressure</b>	: Not applicable
<b>Relative Vapor Density at 20°C</b>	: Not available
<b>Relative Density</b>	: 7.5 - 9.3
<b>Specific Gravity</b>	: Not available
<b>Solubility</b>	: Water: Insoluble
<b>Partition Coefficient: N-Octanol/Water</b>	: Not applicable
<b>Viscosity</b>	: Not available

## SECTION 10: STABILITY AND REACTIVITY

- 10.1. Reactivity:** In molten form may react violently with water.
- 10.2. Chemical Stability:** Stable under recommended handling and storage conditions (see section 7).
- 10.3. Possibility of Hazardous Reactions:** Hazardous polymerization will not occur.
- 10.4. Conditions to Avoid:** Direct sunlight, extremely high or low temperatures, heat, hot surfaces, sparks, open flames, incompatible materials, and other ignition sources. In molten state: reacts violently with water (moisture). Dust accumulation (to minimize explosion hazard).
- 10.5. Incompatible Materials:** Strong acids, strong bases, strong oxidizers. When molten: water.
- 10.6. Hazardous Decomposition Products:** Not available

## SECTION 11: TOXICOLOGICAL INFORMATION

### 11.1. Information on Toxicological Effects - Product

**Acute Toxicity (Oral):** Not classified

**Acute Toxicity (Dermal):** Not classified

**Acute Toxicity (Inhalation):** Not classified

**LD50 and LC50 Data:** Not available

**Skin Corrosion/Irritation:** Not classified

**pH:** Not applicable

**Eye Damage/Irritation:** Not classified

**pH:** Not applicable

**Respiratory or Skin Sensitization:** May cause an allergic skin reaction.

**Germ Cell Mutagenicity:** Not classified

**Carcinogenicity:** Suspected of causing cancer.

**Specific Target Organ Toxicity (Repeated Exposure):** Causes damage to organs through prolonged or repeated exposure.

**Reproductive Toxicity:** Not classified

**Specific Target Organ Toxicity (Single Exposure):** Not classified

**Aspiration Hazard:** Not classified

**Symptoms/Injuries After Inhalation:** During processing, the most significant route of exposure is by the inhalation (breathing) of fumes. If fumes are inhaled, they can cause a condition commonly known as metal fume fever with symptoms which resemble influenza; Symptoms may be delayed 4-12 hours and begin with a sudden onset of thirst, and a sweet, metallic or foul taste in the mouth. Other symptoms may include upper respiratory tract irritation accompanied by coughing and a dryness of the mucous membranes, lassitude and a generalized feeling of malaise. Fever, chills, muscular pain, mild to severe headache, nausea, occasional vomiting, exaggerated mental activity, profuse sweating, excessive urination, diarrhea and prostration may also occur. . Exposure may produce cough, mucous secretions, shortness of breath, chest tightness or other symptoms indicative of an allergic/sensitization reaction. Prolonged exposure may cause irritation.

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**Symptoms/Injuries After Skin Contact:** Contact with fumes or metal powder will irritate skin. Contact with hot, molten metal will cause thermal burns. Dust may cause irritation in skin folds or by contact in combination with tight clothing. Mechanical damage via flying particles and chipped slag is possible. May cause an allergic skin reaction.

**Symptoms/Injuries After Eye Contact:** During metal processing. Dusts caused from milling and physical alteration will likely cause eye irritation. Fumes from thermal decomposition or molten material will likely be irritating to the eyes. . Mechanical damage via flying particles and chipped slag is possible. May cause slight irritation to eyes.

**Symptoms/Injuries After Ingestion:** Ingestion is not considered a potential route of exposure. Ingestion may cause adverse effects.

**Chronic Symptoms:** Chromium: Certain hexavalent chromium compounds have been demonstrated to be carcinogenic on the basis of epidemiological investigations on workers and experimental studies in animals. Increased incidences of respiratory cancer have been found in chromium (VI) workers. There is an increased incidence of lung cancer in industrial workers exposed to chromium (VI) compounds. Please refer to IARC volume 23 for a more detailed discussion. Nickel: May cause a form of dermatitis known as nickel itch and intestinal irritation, which may cause disorders, convulsions and asphyxia. Nickel metal powder, when respirable, is a suspected human carcinogen, and is known to cause damage to the lungs through inhalation. Inhalation of Nickel compounds has been shown in studies to provide an increased incidence of cancer of the nasal cavity, lung and possibly larynx in nickel refinery workers. Molybdenum: Chronic exposure to molybdenum compounds is suspected of causing cancer. Compounds are also known to cause irritation to the skin, eyes, and respiratory tract. Silicon: Can cause chronic bronchitis and narrowing of the airways. Copper: Overexposure to fumes may cause metal fume fever (chills, muscle aches, nausea, fever, dry throat, cough, weakness, lassitude); metallic or sweet taste; discoloration of skin and hair. Tissue damage of mucous membranes may follow chronic dust exposure. Vanadium: May cause gastrointestinal discomfort, renal damage, nervous system depression and irritation of the respiratory passages. May also cause cardiac palpitations and asthma. Aluminum: Inhalation of finely divided aluminum powder may cause pulmonary fibrosis. Manganese: Chronic exposure can cause inflammation of the lung tissue, scarring the lungs (pulmonary fibrosis). Chronic exposure to excessive manganese levels can lead to a variety of psychiatric and motor disturbances, termed manganism. Inhalation of iron oxide fumes undergoing decomposition may cause irritation and flu-like symptoms, otherwise iron oxide is not hazardous. . Repeated inhalation of iron oxide dust can cause siderosis a benign condition. Causes damage to organs through prolonged or repeated exposure. Suspected of causing cancer.

### 11.2. Information on Toxicological Effects - Ingredient(s)

#### LD50 and LC50 Data:

<b>Chromium (7440-47-3)</b>	
LD50 Oral Rat	> 5000 mg/kg
LC50 Inhalation Rat	> 5.41 mg/l/4h
<b>Iron (7439-89-6)</b>	
LD50 Oral Rat	98.6 g/kg
ATE US/CA (oral)	98,600.00 mg/kg body weight
<b>Nickel (7440-02-0)</b>	
LD50 Oral Rat	> 9000 mg/kg
LC50 Inhalation Rat	> 10.2 mg/l (Exposure time: 1 h)
<b>Carbon (7440-44-0)</b>	
LD50 Oral Rat	> 10000 mg/kg
<b>Molybdenum (7439-98-7)</b>	
LD50 Oral Rat	> 2000 mg/kg
LD50 Dermal Rat	> 2000 mg/kg
LC50 Inhalation Rat	> 3.92 mg/l/4h
<b>Silicon (7440-21-3)</b>	
LD50 Oral Rat	3160 mg/kg
<b>Manganese (7439-96-5)</b>	
LD50 Oral Rat	> 2000 mg/kg
LC50 Inhalation Rat	> 5.14 mg/l/4h
<b>Phosphorus elemental (7723-14-0)</b>	
LD50 Oral Rat	3030 µg/kg
LD50 Dermal Rat	100 mg/kg
LC50 Inhalation Rat	4.3 mg/l (Exposure time: 1 h)
ATE US/CA (oral)	3.03 mg/kg body weight

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ATE US/CA (vapors)	4.30 mg/l/4h
ATE US/CA (dust, mist)	0.05 mg/l/4h
<b>Sulfur (7704-34-9)</b>	
LD50 Oral Rat	> 3000 mg/kg
LD50 Dermal Rabbit	> 2000 mg/kg
LC50 Inhalation Rat	> 9.23 mg/l/4h
<b>Cobalt (7440-48-4)</b>	
LD50 Oral Rat	215.9 - 1140 mg/kg
LC50 Inhalation Rat	> 10 mg/l (Exposure time: 1 h)
LC50 Inhalation Rat	< 0.05 mg/l/4h
ATE US/CA (oral)	215.90 mg/kg body weight
ATE US/CA (dust, mist)	0.01 mg/l/4h
<b>Niobium (7440-03-1)</b>	
LD50 Oral Rat	> 10 g/kg
<b>Vanadium (7440-62-2)</b>	
LD50 Oral Rat	> 2000 mg/kg
<b>Chromium (7440-47-3)</b>	
IARC Group	3
<b>Nickel (7440-02-0)</b>	
IARC Group	2B
National Toxicology Program (NTP) Status	Reasonably anticipated to be Human Carcinogen.
OSHA Hazard Communication Carcinogen List	In OSHA Hazard Communication Carcinogen list.
<b>Cobalt (7440-48-4)</b>	
IARC Group	2B
National Toxicology Program (NTP) Status	Evidence of Carcinogenicity, Reasonably anticipated to be Human Carcinogen.
OSHA Hazard Communication Carcinogen List	In OSHA Hazard Communication Carcinogen list.

## SECTION 12: ECOLOGICAL INFORMATION

### 12.1. Toxicity

Ecology - General: Very toxic to aquatic life.

<b>Nickel (7440-02-0)</b>	
LC50 Fish 1	100 mg/l (Exposure time: 96 h - Species: Brachydanio rerio)
EC50 Daphnia 1	121.6 µg/l (Exposure time: 48h - Species: Ceriodaphnia dubia [static])
LC50 Fish 2	15.3 mg/l
EC50 Daphnia 2	1 mg/l (Exposure time: 48 h - Species: Daphnia magna [Static])
EC50 Other Aquatic Organisms 2	0.174 (0.174 - 0.311) mg/l (Exposure time: 96 h - Species: Pseudokirchneriella subcapitata [static])
<b>Manganese (7439-96-5)</b>	
NOEC Chronic Fish	3.6 mg/l (Exposure time: 96h; Species: Oncorhynchus mykiss)
<b>Phosphorus elemental (7723-14-0)</b>	
LC50 Fish 1	33.2 mg/l Red Phosphorous (Exposure time: 96 h - Species Danio rerio [static])
EC50 Daphnia 1	0.03 mg/l (Exposure time: 48 h - Species: Daphnia magna)
LC50 Fish 2	0.001 - 0.004 mg/l (Exposure time: 96 h - Species: Lepomis macrochirus [static])
EC50 Daphnia 2	0.025 - 0.037 mg/l (Exposure time: 48 h - Species: Daphnia magna [Static])
<b>Sulfur (7704-34-9)</b>	
LC50 Fish 1	866 mg/l (Exposure time: 96 h - Species: Brachydanio rerio [static])
EC50 Daphnia 1	736 mg/l (Exposure time: 48 h - Species: Daphnia magna)
LC50 Fish 2	14 mg/l (Exposure time: 96 h - Species: Lepomis macrochirus [static])
<b>Cobalt (7440-48-4)</b>	
LC50 Fish 1	> 100 mg/l (Exposure time: 96 h - Species: Brachydanio rerio [static])

# Specialty Nickel with Copper

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## 12.2. Persistence and Degradability

<b>Specialty Nickel with Copper</b>	
<b>Persistence and Degradability</b>	Not established.
<b>Copper (7440-50-8)</b>	
<b>Persistence and Degradability</b>	Not readily biodegradable.

## 12.3. Bioaccumulative Potential

<b>Specialty Nickel with Copper</b>	
<b>Bioaccumulative Potential</b>	Not established.
<b>Phosphorus elemental (7723-14-0)</b>	
<b>BCF Fish 1</b>	< 200
<b>Cobalt (7440-48-4)</b>	
<b>BCF Fish 1</b>	(no bioaccumulation)

**12.4. Mobility in Soil** Not available

## 12.5. Other Adverse Effects

**Other Information:** Avoid release to the environment.

## SECTION 13: DISPOSAL CONSIDERATIONS

### 13.1. Waste treatment methods

**Sewage Disposal Recommendations:** Do not empty into drains; dispose of this material and its container in a safe way.

**Waste Disposal Recommendations:** Dispose of contents/container in accordance with local, regional, national, territorial, provincial, and international regulations.

**Additional Information:** Recycle the material as far as possible. Container may remain hazardous when empty. Continue to observe all precautions.

**Ecology - Waste Materials:** Avoid release to the environment. This material is hazardous to the aquatic environment. Keep out of sewers and waterways.

## SECTION 14: TRANSPORT INFORMATION

The shipping description(s) stated herein were prepared in accordance with certain assumptions at the time the SDS was authored, and can vary based on a number of variables that may or may not have been known at the time the SDS was issued.

### 14.1. In Accordance with DOT

Reportable Quantity (RQ) for Nickel must be 100 LBS contained per package. Certification can be reviewed to determine specific RQ value of Nickel.

Non-Bulk packaging equates to < 880 lbs (400 kgs) per package; Bulk packaging equates to > 880 lbs (400 kgs).

For hazardous determination on Non-Bulk packaging, please refer to the material certification for the specific shipment.

All Bulk packaging would meet or exceed the RQ value and is considered hazardous.

**Proper Shipping Name** : ENVIRONMENTALLY HAZARDOUS SUBSTANCES, SOLID, N.O.S.(Contains Copper, Nickel)

**Hazard Class** : 9

**Identification Number** : UN3077

**Label Codes** : 9

**Packing Group** : III

**Marine Pollutant** : Marine pollutant

**ERG Number** : 171



### 14.2. In Accordance with IMDG

**Proper Shipping Name** : ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S.(Contains Copper, Nickel)

**Hazard Class** : 9

**Identification Number** : UN3077

**Label Codes** : 9

**Packing Group** : III

**EmS-No. (Fire)** : F-A

**EmS-No. (Spillage)** : S-F

**Marine pollutant** : Marine pollutant



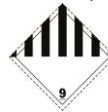
### 14.3. In Accordance with IATA

# Specialty Nickel with Copper

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**Proper Shipping Name** : ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S. (Contains Copper, Nickel)  
**Identification Number** : 9  
**Hazard Class** : UN3077  
**Label Codes** : 9



**Packing Group** : III  
**ERG Code (IATA)** : 9L

### 14.4. In Accordance with TDG

**Proper Shipping Name** : ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S.(Contains Copper, Nickel)  
**Hazard Class** : 9  
**Identification Number** : UN3077  
**Label Codes** : 9  
**Packing Group** : III  
**Marine Pollutant (TDG)** : Marine pollutant



## SECTION 15: REGULATORY INFORMATION

### 15.1. US Federal Regulations

<b>Specialty Nickel with Copper</b>	
<b>SARA Section 311/312 Hazard Classes</b>	Delayed (chronic) health hazard Immediate (acute) health hazard Delayed (chronic) health hazard
<b>Chromium (7440-47-3)</b>	
Listed on the United States TSCA (Toxic Substances Control Act) inventory Subject to reporting requirements of United States SARA Section 313	
<b>CERCLA RQ</b>	5000 lb no reporting of releases of this hazardous substance is required if the diameter of the pieces of the solid metal released is >100 µm
<b>SARA Section 313 - Emission Reporting</b>	1 %
<b>Iron (7439-89-6)</b>	
Listed on the United States TSCA (Toxic Substances Control Act) inventory	
<b>Nickel (7440-02-0)</b>	
Listed on the United States TSCA (Toxic Substances Control Act) inventory Subject to reporting requirements of United States SARA Section 313	
<b>CERCLA RQ</b>	100 lb (only applicable if particles are < 100 µm)
<b>SARA Section 313 - Emission Reporting</b>	0.1 %
<b>Carbon (7440-44-0)</b>	
Listed on the United States TSCA (Toxic Substances Control Act) inventory	
<b>Molybdenum (7439-98-7)</b>	
Listed on the United States TSCA (Toxic Substances Control Act) inventory	
<b>Silicon (7440-21-3)</b>	
Listed on the United States TSCA (Toxic Substances Control Act) inventory	
<b>Manganese (7439-96-5)</b>	
Listed on the United States TSCA (Toxic Substances Control Act) inventory Subject to reporting requirements of United States SARA Section 313	
<b>SARA Section 313 - Emission Reporting</b>	1 %
<b>Phosphorus elemental (7723-14-0)</b>	
Listed on the United States TSCA (Toxic Substances Control Act) inventory Listed on the United States SARA Section 302 Subject to reporting requirements of United States SARA Section 313	
<b>CERCLA RQ</b>	1 lb
<b>SARA Section 302 Threshold Planning Quantity (TPQ)</b>	100 lb (this material is a reactive solid, the TPQ does not default to 10000 pounds for non-powder, non-molten, non-solution form)

# Specialty Nickel with Copper

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<b>SARA Section 313 - Emission Reporting</b>	1 % (yellow or white)
<b>Sulfur (7704-34-9)</b>	
Listed on the United States TSCA (Toxic Substances Control Act) inventory	
<b>Cobalt (7440-48-4)</b>	
Listed on the United States TSCA (Toxic Substances Control Act) inventory Subject to reporting requirements of United States SARA Section 313	
<b>SARA Section 313 - Emission Reporting</b>	0.1 %
<b>Copper (7440-50-8)</b>	
Listed on the United States TSCA (Toxic Substances Control Act) inventory Subject to reporting requirements of United States SARA Section 313	
<b>CERCLA RQ</b>	5000 lb no reporting of releases of this hazardous substance is required if the diameter of the pieces of the solid metal released is >100 µm
<b>SARA Section 313 - Emission Reporting</b>	1 %
<b>Niobium (7440-03-1)</b>	
Listed on the United States TSCA (Toxic Substances Control Act) inventory	
<b>Vanadium (7440-62-2)</b>	
Listed on the United States TSCA (Toxic Substances Control Act) inventory Subject to reporting requirements of United States SARA Section 313	
<b>SARA Section 313 - Emission Reporting</b>	1 % (except when contained in an alloy)
<b>Aluminum (7429-90-5)</b>	
Listed on the United States TSCA (Toxic Substances Control Act) inventory Subject to reporting requirements of United States SARA Section 313	
<b>SARA Section 313 - Emission Reporting</b>	1 % (dust or fume only)

### 15.2. US State Regulations

<b>Nickel (7440-02-0)</b>	
<b>U.S. - California - Proposition 65 - Carcinogens List</b>	WARNING: This product contains chemicals known to the State of California to cause cancer.
<b>Cobalt (7440-48-4)</b>	
<b>U.S. - California - Proposition 65 - Carcinogens List</b>	WARNING: This product contains chemicals known to the State of California to cause cancer.
<b>Chromium (7440-47-3)</b>	
U.S. - Massachusetts - Right To Know List U.S. - New Jersey - Right to Know Hazardous Substance List U.S. - Pennsylvania - RTK (Right to Know) - Environmental Hazard List U.S. - Pennsylvania - RTK (Right to Know) - Special Hazardous Substances U.S. - Pennsylvania - RTK (Right to Know) List	
<b>Nickel (7440-02-0)</b>	
U.S. - Massachusetts - Right To Know List U.S. - New Jersey - Right to Know Hazardous Substance List U.S. - Pennsylvania - RTK (Right to Know) - Environmental Hazard List U.S. - Pennsylvania - RTK (Right to Know) - Special Hazardous Substances U.S. - Pennsylvania - RTK (Right to Know) List	
<b>Molybdenum (7439-98-7)</b>	
U.S. - Massachusetts - Right To Know List U.S. - New Jersey - Right to Know Hazardous Substance List U.S. - Pennsylvania - RTK (Right to Know) List	
<b>Silicon (7440-21-3)</b>	
U.S. - Massachusetts - Right To Know List	



# Specialty Nickel with Copper

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U.S. - New Jersey - Right to Know Hazardous Substance List U.S. - Pennsylvania - RTK (Right to Know) List
<b>Manganese (7439-96-5)</b> U.S. - Massachusetts - Right To Know List U.S. - New Jersey - Right to Know Hazardous Substance List U.S. - Pennsylvania - RTK (Right to Know) - Environmental Hazard List U.S. - Pennsylvania - RTK (Right to Know) List
<b>Phosphorus elemental (7723-14-0)</b> U.S. - Massachusetts - Right To Know List U.S. - New Jersey - Right to Know Hazardous Substance List U.S. - Pennsylvania - RTK (Right to Know) - Environmental Hazard List U.S. - Pennsylvania - RTK (Right to Know) List
<b>Sulfur (7704-34-9)</b> U.S. - Massachusetts - Right To Know List U.S. - New Jersey - Right to Know Hazardous Substance List U.S. - Pennsylvania - RTK (Right to Know) List
<b>Cobalt (7440-48-4)</b> U.S. - Massachusetts - Right To Know List U.S. - New Jersey - Right to Know Hazardous Substance List U.S. - Pennsylvania - RTK (Right to Know) - Environmental Hazard List U.S. - Pennsylvania - RTK (Right to Know) List
<b>Copper (7440-50-8)</b> U.S. - Massachusetts - Right To Know List U.S. - New Jersey - Right to Know Hazardous Substance List U.S. - Pennsylvania - RTK (Right to Know) - Environmental Hazard List U.S. - Pennsylvania - RTK (Right to Know) List
<b>Vanadium (7440-62-2)</b> U.S. - Massachusetts - Right To Know List U.S. - New Jersey - Right to Know Hazardous Substance List U.S. - Pennsylvania - RTK (Right to Know) - Environmental Hazard List U.S. - Pennsylvania - RTK (Right to Know) List
<b>Aluminum (7429-90-5)</b> U.S. - Massachusetts - Right To Know List U.S. - New Jersey - Right to Know Hazardous Substance List U.S. - Pennsylvania - RTK (Right to Know) - Environmental Hazard List U.S. - Pennsylvania - RTK (Right to Know) List

### 15.3. Canadian Regulations

<b>Chromium (7440-47-3)</b> Listed on the Canadian DSL (Domestic Substances List)
<b>Iron (7439-89-6)</b> Listed on the Canadian DSL (Domestic Substances List)
<b>Nickel (7440-02-0)</b> Listed on the Canadian DSL (Domestic Substances List)
<b>Carbon (7440-44-0)</b> Listed on the Canadian DSL (Domestic Substances List)
<b>Molybdenum (7439-98-7)</b> Listed on the Canadian DSL (Domestic Substances List)
<b>Silicon (7440-21-3)</b> Listed on the Canadian DSL (Domestic Substances List)

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<b>Manganese (7439-96-5)</b>
Listed on the Canadian DSL (Domestic Substances List)
<b>Phosphorus elemental (7723-14-0)</b>
Listed on the Canadian DSL (Domestic Substances List)
<b>Sulfur (7704-34-9)</b>
Listed on the Canadian DSL (Domestic Substances List)
<b>Cobalt (7440-48-4)</b>
Listed on the Canadian DSL (Domestic Substances List)
<b>Copper (7440-50-8)</b>
Listed on the Canadian DSL (Domestic Substances List)
<b>Niobium (7440-03-1)</b>
Listed on the Canadian DSL (Domestic Substances List)
<b>Vanadium (7440-62-2)</b>
Listed on the Canadian DSL (Domestic Substances List)
<b>Aluminum (7429-90-5)</b>
Listed on the Canadian DSL (Domestic Substances List)

### SECTION 16: OTHER INFORMATION, INCLUDING DATE OF PREPARATION OR LAST REVISION

**Date of Preparation or Latest Revision** : 02/08/2018

**Revision**

**Other Information** : This document has been prepared in accordance with the SDS requirements of the OSHA Hazard Communication Standard 29 CFR 1910.1200 and Canada's Hazardous Products Regulations (HPR) SOR/2015-17.

**GHS Full Text Phrases:**

Acute Tox. 1 (Inhalation:dust,mist)	Acute toxicity (inhalation:dust,mist) Category 1
Acute Tox. 1 (Oral)	Acute toxicity (oral) Category 1
Acute Tox. 2 (Dermal)	Acute toxicity (dermal) Category 2
Acute Tox. 2 (Inhalation:dust,mist)	Acute toxicity (inhalation:dust,mist) Category 2
Acute Tox. 4 (Oral)	Acute toxicity (oral) Category 4
Aquatic Acute 1	Hazardous to the aquatic environment - Acute Hazard Category 1
Aquatic Acute 3	Hazardous to the aquatic environment - Acute Hazard Category 3
Aquatic Chronic 1	Hazardous to the aquatic environment - Chronic Hazard Category 1
Aquatic Chronic 3	Hazardous to the aquatic environment - Chronic Hazard Category 3
Carc. 1B	Carcinogenicity Category 1B
Carc. 2	Carcinogenicity Category 2
Comb. Dust	Combustible Dust
Eye Dam. 1	Serious eye damage/eye irritation Category 1
Eye Irrit. 2A	Serious eye damage/eye irritation Category 2A
Flam. Sol. 1	Flammable solids Category 1
Pyr. Sol. 1	Pyrophoric solids Category 1
Repr. 2	Reproductive toxicity Category 2
Resp. Sens. 1B	Respiratory sensitization, Category 1B
Skin Corr. 1A	Skin corrosion/irritation Category 1A
Skin Irrit. 2	Skin corrosion/irritation Category 2
Skin Sens. 1	Skin sensitization, Category 1
STOT RE 1	Specific target organ toxicity (repeated exposure) Category 1
Water-react. 2	Substances and mixtures which in contact with water emit flammable gases Category 2

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H228	Flammable solid
H250	Catches fire spontaneously if exposed to air
H261	In contact with water releases flammable gas
H300	Fatal if swallowed
H302	Harmful if swallowed
H310	Fatal in contact with skin
H314	Causes severe skin burns and eye damage
H315	Causes skin irritation
H317	May cause an allergic skin reaction
H318	Causes serious eye damage
H319	Causes serious eye irritation
H330	Fatal if inhaled
H334	May cause an allergy or asthma symptoms or breathing difficulties if inhaled
H350	May cause cancer
H351	Suspected of causing cancer
H361	Suspected of damaging fertility or the unborn child
H372	Causes damage to organs through prolonged or repeated exposure
H400	Very toxic to aquatic life
H402	Harmful to aquatic life
H410	Very toxic to aquatic life with long lasting effects
H412	Harmful to aquatic life with long lasting effects

*The above information is believed to be accurate based on the most current data available. Ametek makes no warranty, either expressed or implied, with respect to such information, and assumes no liability resulting from its use. Users are advised to conduct their own test to determine the safety and suitability of each product or product combination for their own purposes. Ametek shall not be liable for claims, losses or damages of any third party or for lost profits or incidental or consequential damages.*

NA GHS SDS 2015 (Can, US, Mex)