

P304L Stainless Steel

DESCRIPTION

P304L is a corrosion resistant material that exhibits good property stability below 1000°F. P304L is often the most practical stainless steel choice for parts that need the benefit of an austenitic grade. P304L exhibits better overall corrosion resistance than 303L.

This material is a good choice for parts that will not be subjected to demanding machining operations. A major benefit of this material is the balance of good material performance and economical cost.



PRODUCT	POWDER PROPERTIES		COMPACTING PRESSURE (TSI)	GREEN STRENGTH (PSI)	GREEN DENSITY (GM/CC)	SINTERED DENSITY (GM/CC)	SINTERED BREAKING STRENGTH (PSI)	DIMENSIONAL CHANGE FROM DIE SIZE (%)	UTS (PSI)	% ELONG	RB HARDNESS (APPARENT)
	APPARENT DENSITY (GM/CC)	FLOW (SEC./50G)									
P304L	2.7	30	30	410	6.25	6.33	73,000	-0.53	40,000	3.4	40.0
			40	900	6.50	6.60	94,000	-0.44	50,000	4.2	49.0
			50	1120	6.70	6.80	115,000	-0.39	56,000	5.4	68.0

Compacting properties were measured on powder blended with 1% lithium stearate. Sintering was done in dissociated ammonia at 2050°F for 45 minutes.

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POWDER PROPERTIES

Chemical Composition

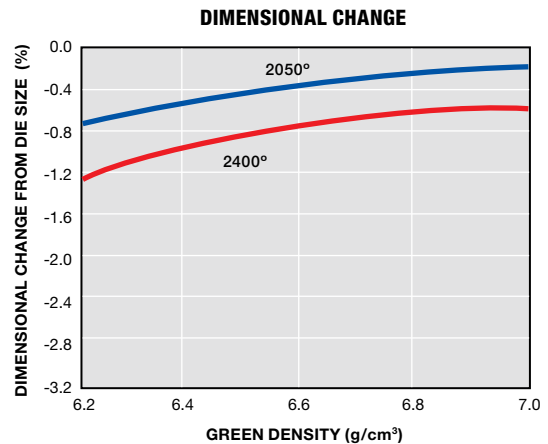
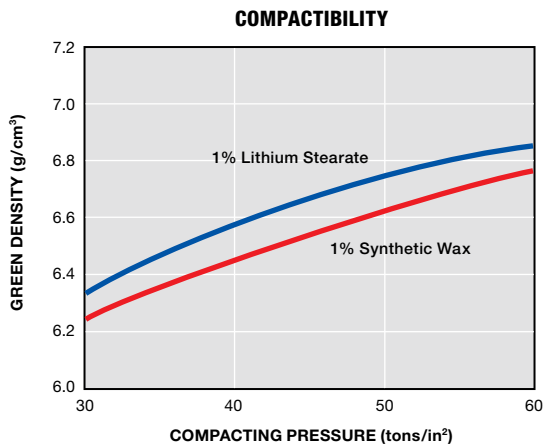
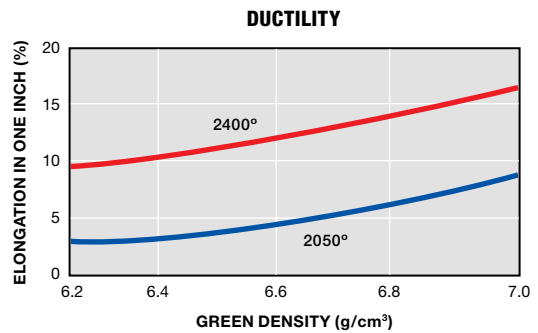
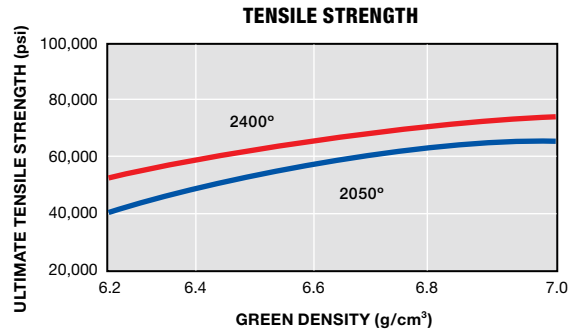
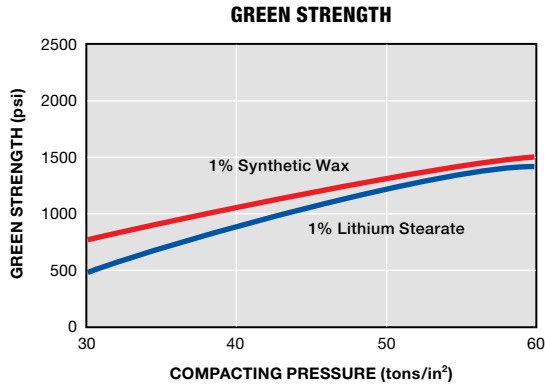
Chromium: 18-20%
 Nickel: 8-12%
 Manganese: 2% max
 Silicon: 1% max
 Carbon: 0.03% max
 Sulfur: 0.03% max
 Phosphorus: 0.045% max
 Iron: Balance

Physical Properties

Apparent Density: 2.8 g/cm³
 Flow Rate: 30 sec/50g

SINTERED PROPERTIES

Sintered properties were determined using test specimens that were sintered for 45 minutes in dissociated ammonia with a -40°F dew point.



1085 Route 519 • Eighty Four, PA 15330 USA • Tel: 724-225-8400 • Fax: 724-225-6622
 E-mail: EF.Sales@ametek.com

www.ametekmetals.com

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